

About the Heat Signature of Accumulators During Charging and Discharging

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1 NETZSCH ARC® 254

Determination of the Battery Condition

When it comes to using an energy storage unit, its current "fill level" is always of interest – be it for evaluating the remaining run time of a mobile phone or a laptop, or with regard to the range of an electric vehicle. Though

the charging time may play a rather minor role for a cell-phone or laptop, it can be of particular importance in the context of electromobility.

Describing the current state of an energy storage unit well can be more difficult than it first appears. A good illustration of the current state of an accumulator is the barrel model [1]. This model has already been described in detail in connection with the cycling of coin cells [2]. In the following, the heat development during charging and discharging of 18650 cells, i.e., significantly larger batteries than coin cells, will be investigated.

The NETZSCH ARC® 254

The NETZSCH ARC® 254 (figure 1) is an Accelerating Rate Calorimeter, an instrument which is usually used to investigate the so-called thermal runaway of individual substances or reaction mixtures [3]. With regard to the cycling of batteries, however, the ARC® 254 is to be used as an isothermal calorimeter. To this end, the setup of the ARC® 254 can be used in a special way. For the above-mentioned safety investigations, the actual calorimeter chamber in the ARC® 254 is surrounded by various independent heaters. For the isothermal examination of accumulators, these are enclosed by another heater in the calorimeter, so that the temperature of the battery can be controlled independently of the calorimeter.

18650 Cells

So-called 18650 cells are standard industry cells in a cylindrical metal housing with a diameter of 18 mm and a height of 65.0 mm (figure 2).

The battery is placed into a heater surrounding the cylindrical cell (figure 3) and installed in the measuring chamber of the calorimeter.

The battery is connected with the external cycling unit (figure 4) via a simple connector plug in order to apply current and voltage for charging and discharging.

The interest in determining the thermal balances of batteries during charging and discharging, while a top current issue, is not entirely new. Although the setup in the NETZSCH ARC® 254 described below differs from the templates in literature, the basic approach is identical to the one described by Hansen et al. in 1982 [4].

The 3D-VariPhi® Heater

As already indicated, the cylindrical battery is directly surrounded by the 3D-VariPhi® heater (⑤ in fig. 5). It must provide a certain amount of heat in order to keep the battery at a constant temperature, and thus requires a certain amount of power. The power required depends upon a number of factors, not the least of which is the ambient temperature.

To create a sufficiently long control system, the other heaters of the calorimeter (②, ⑥, ⑨ and ⑩ in figure 5) are set to a constant lower temperature. If the energetic processes during charging and discharging in the battery were to change the temperature of the cell, the power supply of the 3D-VariPhi® heater (⑤) would be able to react immediately and thus ensure a constant temperature in the battery. From the recorded output of the 3D-VariPhi® heater (⑤), in turn, it is possible to directly determine the heat absorbed or released by the battery during the cycles.

Since the power required by the 3D-VariPhi® heater to maintain the temperature of the battery is important, the relationship between the heating power and battery temperature is recorded in figure 6.



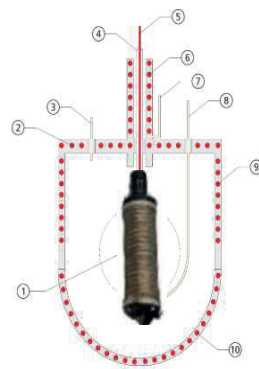
2 SAMSUNG INR 18650-15L



3 3D-VariPhi® heater

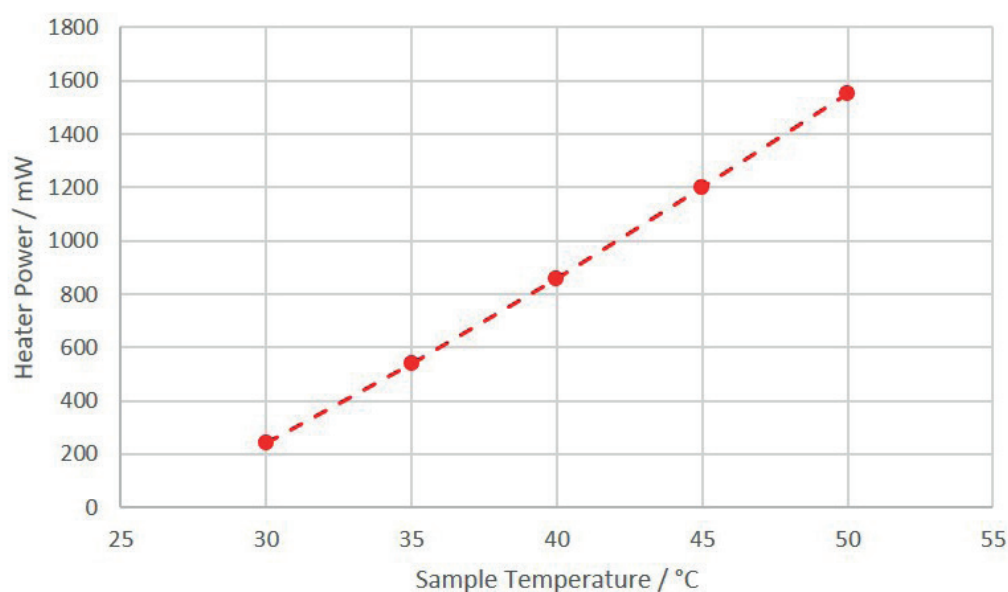


4 Cycler Battery Metric MC2020



Nr.	Beschreibung
①	Probenbehälter
②	Oberer Kalorimeterheizer
③	Oberes Thermoelement
④	Durchführung
⑤	VariPhi Heizer (optional)
⑥	Heizer für Durchführung
⑦	Thermoelement Durchführung
⑧	Proben thermoelement
⑨	Seitlicher Kalorimeterheizer
⑩	Unterer Kalorimeterheizer

5 Arrangement of the heaters in the NETZSCH ARC®



6 Required heating power of the 3D-VariPhi® heater to realize the corresponding sample temperature versus 25°C calorimeter temperature

Cycling of a 18650 Cell

The 18650 cell to be investigated was kept at a constant temperature of 35°C by the 3D-VariPhi® heater. After a defined charging process (cut-off 2.5 V), this lithium-ion battery was charged (4.2 V, I-limit 100 mA) using the

so-called CC/CV charging process (constant current/constant voltage). After a 120-min break, discharging followed. These two were then repeated once. The charge and discharge currents used are summarized in table 1.

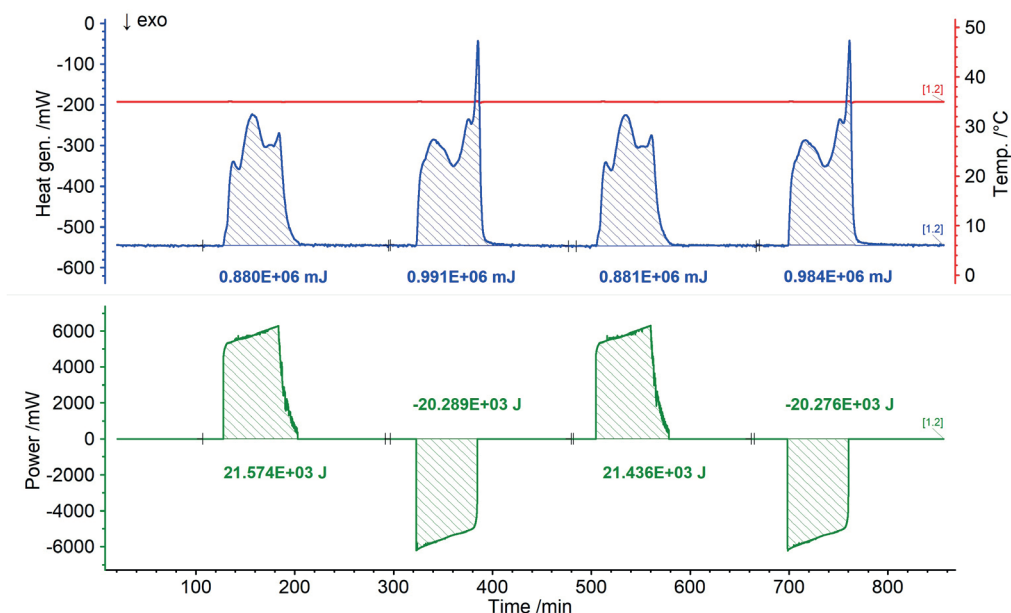
Table 1. Charging and discharging currents

	Charging	Discharging
1C	1500 mA	1500 mA
C/2	750 mA	750 mA
C/4	375 mA	375 mA

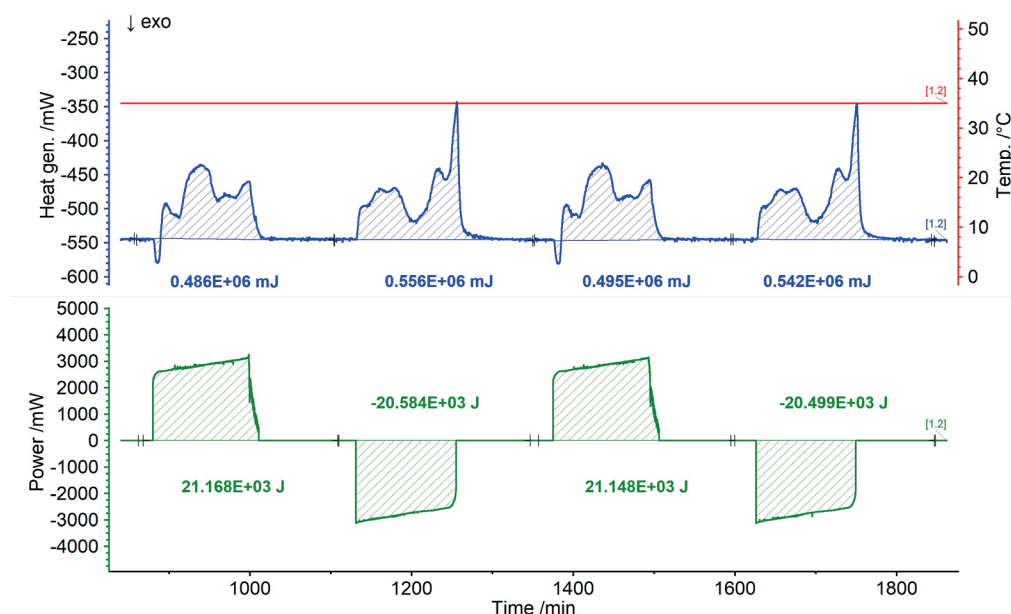
APPLICATIONNOTE About the Heat Signature of Accumulators During Charging and Discharging

Users all know from their own experience that mobile phones or laptops heat up during intensive operation and likewise during charging. In terms of the charging cycle, these heat developments represent energy losses, because the portion of heat released this way is not available for actual use by the energy storage unit. Consequently, the heat quantities detected by the ARC® 254 during charging and discharging can be recorded

as losses in terms of charging efficiency. The results for the heat of reaction of the 18650 cell as a function of different charging rates are shown in figures 7 to 9. If the charging or discharging power invested is compared with the measured heats of reaction, i.e., the losses, the efficiency of the partial cycles can be determined independently.

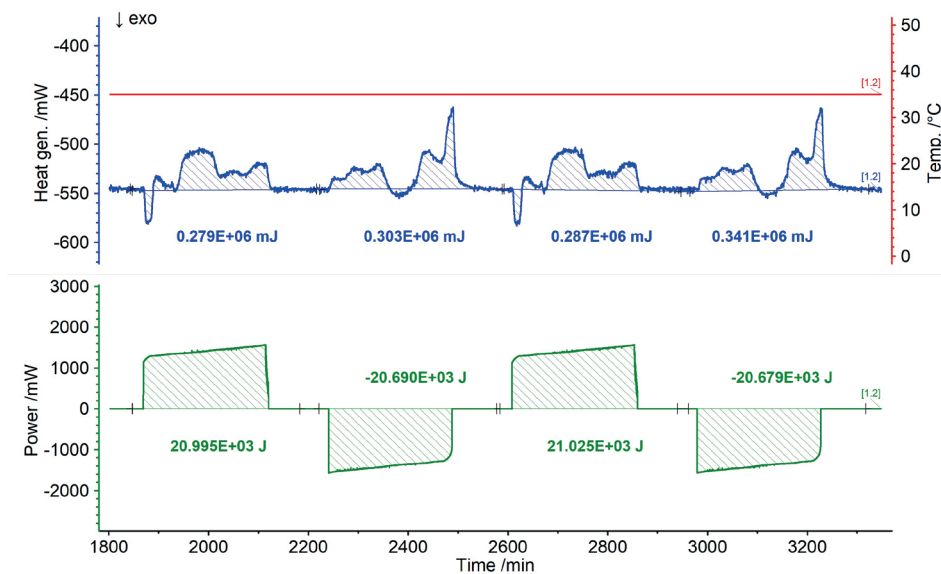


7 Two charging-discharging cycles of the 18650 cell (charge rate 1C)

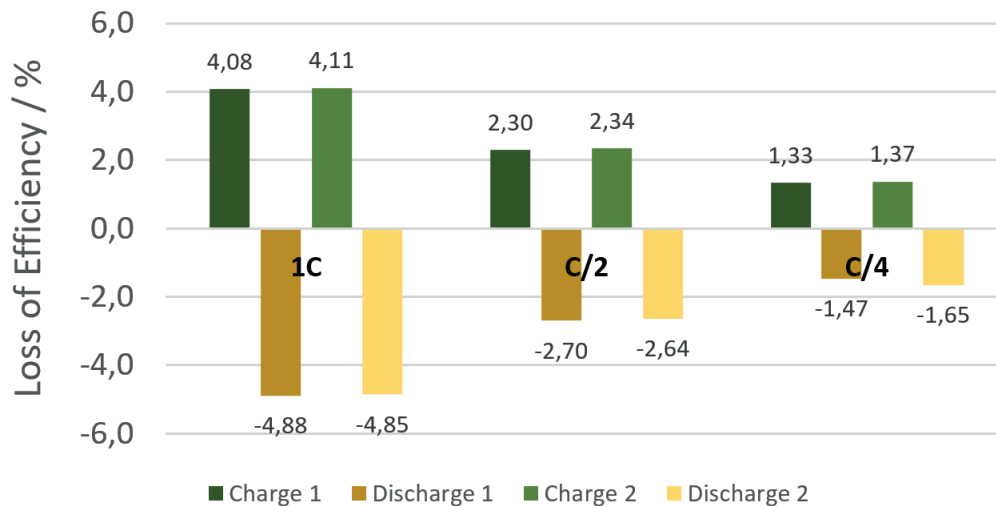


8 Two charging-discharging cycles of the 18650- cell (charge rate C/2)

APPLICATIONNOTE About the Heat Signature of Accumulators During Charging and Discharging



9 Two charging-discharging cycles of the 18650 cell (charge rate C/4)



10 Cycling of a 18650 cell at 35°C, loading efficiency as a function of the charge rate

Summary

The NETZSCH ARC® 254 was used to cycle a cylindrical battery (18650) at 35°C at different charging rates (1C, C/2, C/4). The detected heats of reaction correspond to the thermal losses, which allow the efficiency of the cycles for charging and discharging to be determined independently of each other. If there were no losses, the efficiency would be 100%. The losses determined from the heats of reaction are summarized for the charging and discharging cycles, but also for the different charge rates, in figure 10. It is clear that for low charge rates (C/4), the losses are lower and thus the efficiency is higher than for higher charge rates (1C).

Literature

- [1] A. Jossen, W. Weydanz, „Moderne Akkumulatoren richtig einsetzen“, Inge Reichardt Verlag, Untermeitingen, 2006
- [2] NETZSCH Application Note 231, E. Füglein, “About the Efficiency of Charging and Discharging Processes in Lithium-Ion-Accumulators”, 2021
- [3] NETZSCH Application Note 207, E. Füglein, “Is there a Way to Stop Thermal Runaway?”, 2021
- [4] L.D. Hansen, R.H. Hart, D.M. Chen, H.F. Gibbard, „High-Temperature Battery Calorimeter“, Rev. Sci. Instrum. 53 (4) 1982, 503